

Southeast TOOL

High Performance Cutting Tools

August 22-25, 2018

IWF 

ATLANTA

Booth # 4735

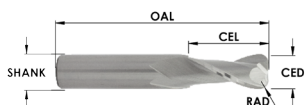
**What's New
And Some
Standard Parts**

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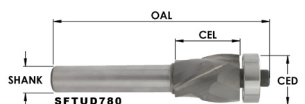
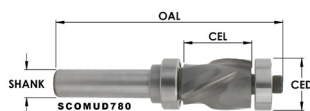
SOLID CARBIDE BITS

COVE NOSE SPIRAL BIT



PART #	CED	CEL	SHANK	OAL	RADIUS
SCN118	1/4"	3/4"	1/4"	3"	1/16"
SCN135	3/8"	1"	3/8"	3"	3/32"
SCN155	1/2"	1-1/4"	1/2"	3"	1/8"

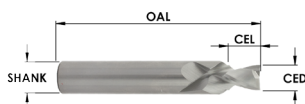
FLUSH TRIM BITS



PART #	CED	CEL	SHANK	OAL	BEARING
SFTUD780	7/8"	1-1/8"	1/2"	3-15/16"	SBE124
STMUD780	7/8"	1-1/8"	1/2"	3-3/8"	SBE129
SCMUD780	7/8"	1-1/8"	1/2"	3-15/16"	SBE124 and SBE129

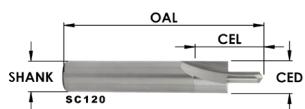
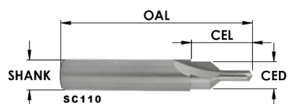


CHAMFER 2+2 COMPRESSION BITS



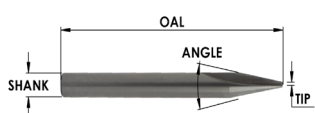
PART #	CED	CEL	SHANK	OAL
CMDUD350	3/8"	1/2"	1/2"	3"
CMDUD375	3/8"	3/4"	1/2"	3"
CHDUD8350	3/8"	1/2"	1/2"	3"
CHDUD8375	3/8"	3/4"	1/2"	3"

SOLID CARBIDE WOOD SCREW SLOT BITS



PART #	CED	CEL	SHANK	OAL	USE
SC110	7/16"	15/16"	1/2"	3"	#8 Bugle-Head Round Wood Screws
SC120	1/2"	15/16"	1/2"	3"	#8 Washer Round Wood Screws

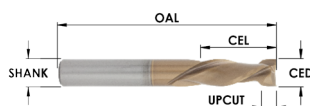
LINER BITS



PART #	INCLUDED ANGLE	TIP FLAT	SHANK	OAL	FLUTES
SLIN010	22	FINE POINT	1/4"	2"	1
SLIN062	22	1/16	1/4"	2-1/2"	1
SLIN085	15	1/16	1/4"	2-1/2"	1

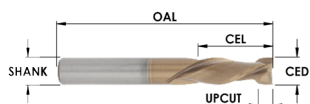
SOLID CARBIDE MOAB-COATINGS (Mother Of All Bits)

2+2 COMPRESSION MD SERIES MOAB-PLUS COATING



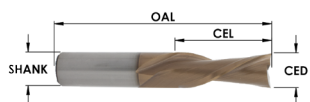
PART #	CED	CEL	SHANK	OAL	UPCUT
HMDUD445	1/4"	7/8"	1/4"	2-1/2"	1/4"
HMDUD539	3/8"	7/8"	3/8"	3"	3/16"
HMDUD551-1	3/8"	1"	3/8"	3"	3/16"
HMDUD551	3/8"	1-1/4"	3/8"	3"	3/16"
HMDUD550	3/8"	1-1/4"	3/8"	3"	3/8"
HMDUD555	1/2"	1-1/4"	1/2"	3"	5/16"
HMDUD558	1/2"	1-1/4"	1/2"	3"	1/2"
HMDUD565	1/2"	1-5/8"	1/2"	3-1/2"	5/16"
HMDUD566	1/2"	1-5/8"	1/2"	3-1/2"	5/8"

2+2 COMPRESSION HD SERIES MOAB-PLUS COATING



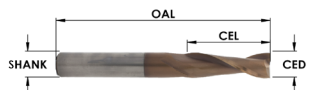
PART #	CED	CEL	SHANK	OAL	UPCUT
HHUD539	3/8"	7/8"	3/8"	3"	3/16"
HHUD545	3/8"	1"	3/8"	3"	3/16"
HHUD551	3/8"	1-1/4"	3/8"	3"	3/16"
HHUD550	3/8"	1-1/4"	3/8"	3"	3/8"
HHUD555	1/2"	1-1/4"	1/2"	3"	5/16"
HHUD558	1/2"	1-1/4"	1/2"	3"	1/2"
HHUD565	1/2"	1-5/8"	1/2"	3-1/2"	5/16"
HHUD566	1/2"	1-5/8"	1/2"	3-1/2"	5/8"

2 FLUTE SPIRAL DOWNCUT MD SERIES MOAB-PLUS COATING



PART #	CED	CEL	SHANK	OAL
HRD202MD	1/8"	1/2"	1/4"	2"
HRD218MD	1/4"	3/4"	1/4"	2-1/2"
HRD220MD	1/4"	1"	1/4"	2-1/2"
HRD237MD	3/8"	1-1/4"	3/8"	3"
HRD255MD	1/2"	1-1/4"	1/2"	3"
HRD260MD	1/2"	1-5/8"	1/2"	3-1/2"

2 FLUTE SPIRAL UPCUT MD SERIES MOAB-PLUS COATING

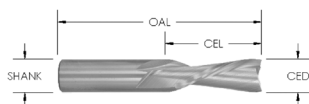


PART #	CED	CEL	SHANK	OAL
HRU103MD	1/8"	1/2"	1/4"	2"
HRU114MD	1/4"	3/4"	1/4"	2-1/2"
HRU120MD	1/4"	1"	1/4"	2-1/2"
HRU137MD	3/8"	1-1/4"	3/8"	3"
HRU155MD	1/2"	1-1/4"	1/2"	3"
HRU160MD	1/2"	1-5/8"	1/2"	3-1/2"

SOLID CARBIDE SPIRAL BITS

2 FLUTE DOWNCUT BITS - MD

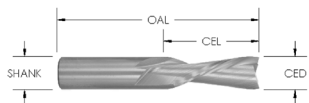
Two flute downcut spiral tools produce a cleaner top edge cut. This MD series is used when "extended tool life" is recommended for cutting adhesive and abrasive materials. Downcut forces assist holding down materials during the cut operation. Recommended cutting MDF, particle board, plywood, melamine and laminates.



PART #	CED	CEL	SHANK	OAL
SRD202MD	1/8"	1/2"	1/4"	2"
SRD218MD	1/4"	3/4"	1/4"	2-1/2"
SRD220MD	1/4"	1"	1/4"	2-1/2"
SRD235MD	3/8"	1"	3/8"	3"
SRD237MD	3/8"	1-1/4"	3/8"	3"
SRD255MD	1/2"	1-1/4"	1/2"	3"
SRD260MD	1/2"	1-5/8"	1/2"	3-1/2"
SRD265MD	1/2"	2"	1/2"	4"

2 FLUTE DOWNCUT BITS - HD

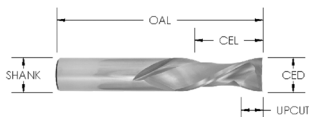
This HD series of tooling extends the max life of tooling at a lower cost than coated tools. Recommended for MDF, chipboard with melamine, laminates and veneered plywood.



PART #	CED	CEL	SHANK	OAL
SRD235HD	3/8"	1"	3/8"	3"
SRD237HD	3/8"	1-1/4"	3/8"	3"
SRD252HD	1/2"	1"	1/2"	3"
SRD255HD	1/2"	1-1/4"	1/2"	3"
SRD260HD	1/2"	1-5/8"	1/2"	3-1/2"

2+2 COMPRESSIONS - HD

This HD series is used when "maximum tool life" is needed for cutting adhesive and abrasive material at a lower cost than coated tools. Recommended for MDF or chipboard with melamine and laminates. Two flute compression spiral used to improve the finish of upper and lower material edges.

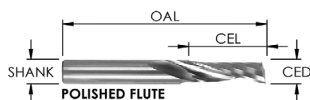


PART #	CED	CEL	SHANK	OAL	UPCUT
SHDUD539	3/8"	7/8"	3/8"	3"	3/16"
SHDUD545	3/8"	1"	3/8"	3"	3/16"
SHDUD551	3/8"	1-1/4"	3/8"	3"	3/16"
SHDUD550	3/8"	1-1/4"	3/8"	3"	3/8"
SHDUD555	1/2"	1-1/4"	1/2"	3"	5/16"
SHDUD558	1/2"	1-1/4"	1/2"	3"	1/2"
SHDUD565	1/2"	1-5/8"	1/2"	3-1/2"	5/16"
SHDUD566	1/2"	1-5/8"	1/2"	3-1/2"	5/8"
SHDUD575	1/2"	2"	1/2"	4"	5/8"

SOLID CARBIDE PLASTIC BITS

O FLUTE UPCUT - 1 FLUTE (POLISHED) - HARD PLASTIC

Polished 1 Flute "O" flute spiral upcut tools produce curled chips to enhance evacuation and minimize chips welding to the cutting edge of the tool while improving surface finish. The end grinds improve bottom cut finishes. Recommended for cutting hard plastic, and solid surface.

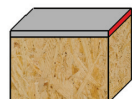
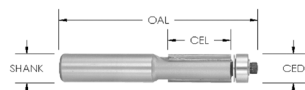


PART #	CED	CEL	SHANK	OAL
SOU300	1/8"	1/4"	1/4"	2"
SOU302	1/8"	1/2"	1/4"	2"
SOU313	3/16"	5/8"	1/4"	2"
SOU323	1/4"	3/4"	1/4"	2-1/2"
SOU326	1/4"	1-1/4"	1/4"	3"
SOU332	3/8"	5/8"	3/8"	2-1/2"
SOU335	3/8"	1-1/8"	3/8"	3"

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CARBIDE TIPPED STRAIGHT BITS

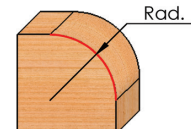
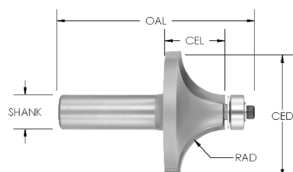
FLUSH TRIM (2 FLUTE)



PART #	CED	CEL	SHANK	OAL	BEARING
SE2400	3/8"	1"	1/4"	2-3/4"	SBE105
SE2401	3/8"	1/2"	1/4"	2-1/4"	SBE105
SE2402	1/2"	1"	1/4"	2-3/4"	SBE115
SE2403	1/2"	1/2"	1/4"	2-3/8"	SBE115
SE2405	1/2"	1"	1/2"	3-1/8"	SBE115
SE2406	1/2"	1/2"	1/2"	2-3/4"	SBE115
SE2407	1/2"	1-1/2"	1/2"	3-3/4"	SBE115
SE2408	1/2"	2"	1/2"	4-1/8"	SBE115

CARBIDE TIPPED FORM BITS

ROUNDOVER BITS



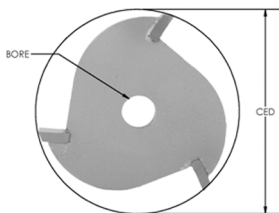
PART #	CED	CEL	SHANK	RADIUS
SE2000A	5/8"	1/4"	1/4"	1/16"
SE2000C	3/4"	1/2"	1/4"	1/8"
SE2000	7/8"	1/2"	1/4"	3/16"
SE2001	1"	1/2"	1/4"	1/4"
SE2002	1-1/8"	1/2"	1/4"	5/16"
SE2003	1-1/4"	5/8"	1/4"	3/8"
SE2005A	3/4"	1/2"	1/2"	1/8"
SE2005	7/8"	1/2"	1/2"	3/16"
SE2006	1"	1/2"	1/2"	1/4"
SE2007	1-1/8"	1/2"	1/2"	5/16"
SE2008	1-1/4"	5/8"	1/2"	3/8"
SE2009	1-1/2"	3/4"	1/2"	1/2"
SE2010	2"	1"	1/2"	3/4"

Use SBE115 Bearing and SDS115 Dust Shield

** Use SBE120 Bearing and SDS120 Dust Shield*

SLOT CUTTERS AND SAW BLADES

3 WING SLOT CUTTER

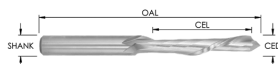


PART #	CED	KERF (Decimal)	KERF (Fraction)	BORE
SL062-3	1-7/8"	.062"	1/16"	5/16"
SL078-3	1-7/8"	.078"	5/64"	5/16"
SL093-3	1-7/8"	.093"	3/32"	5/16"
SL100-3	1-7/8"	.100"	n/a	5/16"
SL110-3	1-7/8"	.110"	7/64"	5/16"
SL125-3	1-7/8"	.125"	1/8"	5/16"
SL157-3	1-7/8"	.156"	5/32"	5/16"
SL187-3	1-7/8"	.187"	3/16"	5/16"
SL250-3	1-7/8"	.250"	1/4"	5/16"
SL281-3	1-7/8"	.281"	9/32"	5/16"

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DOOR BITS

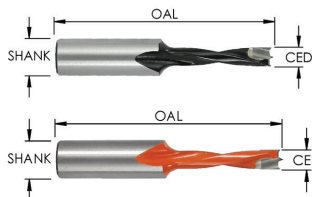
HIGH-SPEED STEEL SPIRAL DOOR BITS



PART #	CED	CEL	SHANK	OAL	DESC
SEDOOR-53	1/2"	2-1/2"	1/2"	5-1/2"	Uncoated
SEDOOR-53M	1/2"	2-1/2"	1/2"	5-1/2"	MOAB-PRO
SEDOOR-53T	1/2"	2-1/2"	1/2"	5-1/2"	Tin Coated
SEDOOR-57F	1/2"	2-1/2"	1/2"	5-1/2"	With Flat
SEDOOR-57FT	1/2"	2-1/2"	1/2"	5-1/2"	Tin Coated w/ Flat
SEDOOR-60	1/2"	2-1/2"	1/2"	5-1/2"	Uncoated
SEDOOR-60T	1/2"	2-1/2"	1/2"	5-1/2"	Tin Coated

BRAD POINT AND THROUGH HOLE BITS

BRAD POINT - 57MM OAL



PART # Right-Hand	PART # Left-Hand	Brad Point CED	Shank	OAL
SE5703RH	SE5703LH	3mm	10mm	57mm
SE5704RH	SE5704LH	4mm	10mm	57mm
SE5705RH	SE5705LH	5mm	10mm	57mm
SE5706RH	SE5706LH	6mm	10mm	57mm
SE5707RH	SE5707LH	7mm	10mm	57mm
SE5708RH	SE5708LH	8mm	10mm	57mm
SE5709RH	SE5709LH	9mm	10mm	57mm
SE5710RH	SE5710LH	10mm	10mm	57mm
SE5712RH	SE5712LH	12mm	10mm	57mm
SE5714RH	SE5714LH	14mm	10mm	57mm
SE5716RH	SE5716LH	16mm	10mm	57mm

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Southeast TOOL

WORKHOLDING FOR CNC

ER PRECISION COLLETS - STANDARD SIZES



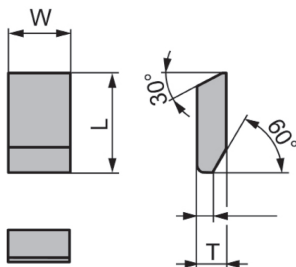
ER11	ER16	ER20	ER25	ER32	ER40	Shank
SE04211-116	SE04216-116					1/16"
SE04211-332	SE04216-332	SE04220-332	SE04225-332	SE04232-332		3/32"
SE04211-18	SE04216-18	SE04220-18	SE04225-18	SE04232-18	SE04240-18	1/8"
SE04211-532	SE04216-532	SE04220-532	SE04225-532	SE04232-532	SE04240-532	5/32"
SE04211-316	SE04216-316	SE04220-316	SE04225-316	SE04232-316	SE04240-316	3/16"
SE04211-732	SE04216-732	SE04220-732	SE04225-732	SE04232-732	SE04240-732	7/32"
SE04211-14	SE04216-14	SE04220-14	SE04225-14	SE04232-14	SE04240-14	1/4"
	SE04216-932	SE04220-932	SE04225-932	SE04232-932	SE04240-932	9/32"
	SE04216-516	SE04220-516	SE04225-516	SE04232-516	SE04240-516	5/16"
	SE04216-1132	SE04220-1132	SE04225-1132	SE04232-1132	SE04240-1132	11/32"
	SE04216-38	SE04220-38	SE04225-38	SE04232-38	SE04240-38	3/8"
	SE04216-1332	SE04220-1332	SE04225-1332	SE04232-1332	SE04240-1332	13/32"
		SE04220-716	SE04225-716	SE04232-716	SE04240-716	7/16"
		SE04220-1532	SE04225-1532	SE04232-1532	SE04240-1532	15/32"
		SE04220-12	SE04225-12	SE04232-12	SE04240-12	1/2"
			SE04225-1732	SE04232-1732	SE04240-1732	17/32"
			SE04225-916	SE04232-916	SE04240-916	9/16"
			SE04225-1932	SE04232-1932	SE04240-1932	19/32"
			SE04225-58	SE04232-58	SE04240-58	5/8"
				SE04232-1116	SE04240-1116	11/16"
			SE04225-34	SE04232-34	SE04240-34	3/4"

Inch Sizes - Standard .0004" TIR

Other sizes available. Call for pricing. More SKUs in the 2017 Catalog

CARBIDE SAW TIPS AND STB STRIPS

WD STYLE - SAW TIPS



STYLE	LENGTH	WIDTH	THICKNESS
WD 7120	0.312	0.120	0.093
WD 7150	0.312	0.150	0.093
WD 7165	0.312	0.165	0.093
WD 7175	0.312	0.175	0.093
WD 7180	0.312	0.180	0.093
WD 7230	0.312	0.230	0.093
WD 7250	0.312	0.250	0.093
WD 7281	0.312	0.281	0.093
WD 7312	0.312	0.312	0.093

Tips in-stock can be pretinned within
one week.

All tips braze ready.



Sold in Packs of 100 Pieces

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