Southeast Tool

High Performance Cutting Tools

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ORDERS OVER \$300 SHIP FREE
FROM
NORTH CAROLINA
ORDERS WILL SHIP WITH MAX
DELIVERY TIME OF 3 DAYS

PARTS MUST BE SMALLER THAN 6 INCHES
(FOR US SHIPMENTS ONLY)
DROP SHIPMENTS INCLUDED
SAW TIPS INCLUDED

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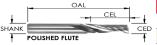
For Distributors Only Sale Ends March 31, 2019

Bulk Buy Sale

WWW.SOUTHEASTTOOL.COM

O FLUTE UPCUT - 1 FLUTE (POLISHED) - HARD PLASTIC

Polished 1 Flute "O" flute spiral upcut tools produce curled chips to enhance evacuation and minimize chips welding to the cutting edge of the tool while improving surface finish. The end grinds improve bottom cut finishes. Recommended for cutting hard plastic, and solid surface.

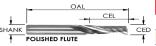


| PART# | CED | CEL | SHANK | OAL | PRICE |
|--------|-------|------|-------|--------|---------|
| SOU302 | 1/8″ | 1/2" | 1/4″ | 2″ | \$13.08 |
| SOU313 | 3/16" | 5/8" | 1/4″ | 2″ | \$13.08 |
| SOU323 | 1/4″ | 3/4" | 1/4″ | 2-1/2" | \$13.08 |

MIN. QUANTITIES OF 5 EACH

O FLUTE UPCUT - 1 FLUTE (POLISHED) - SOFT PLASTIC

Polished 1 Flute "O" flute spiral upcut tools produce curled chips to enhance evacuation and minimize chips welding to the cutting edge of the tool while improving surface finish. The end grinds improve bottom cut finishes. Recommended for cutting soft plastic, hard plastic, aluminum and solid surface

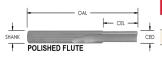


| PART# | CED | CEL | SHANK | OAL | PRICE |
|--------|-------|------|-------|--------|---------|
| SOU502 | 1/8" | 1/2" | 1/4" | 2″ | \$13.75 |
| SOU513 | 3/16" | 5/8" | 1/4″ | 2″ | \$13.75 |
| SOU523 | 1/4″ | 3/4" | 1/4″ | 2-1/2" | \$13.75 |

MIN. QUANTITIES OF 5 EACH

O FLUTE STRAIGHT BIT - 1 FLUTE (POLISHED)

Polished 1 Flute "O" flute straight tools produce curled chips to enhance evacuation and minimize chips welding to the the cutting edge of the tool. Use when upcut or downcut forces are not required. Used for routing hard and soft plastic.

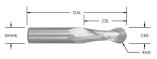


| PART# | CED | CEL | SHANK | OAL | PRICE |
|--------|-------|--------|-------|--------|---------|
| SPL100 | 1/8" | 3/8" | 1/4" | 2-1/2" | \$11.25 |
| SPL102 | 1/8″ | 1/2" | 1/4″ | 2″ | \$12.75 |
| SPL110 | 3/16" | 1/2" | 1/4″ | 2-1/2" | \$11.25 |
| SPL113 | 3/16" | 1″ | 1/4″ | 4″ | \$14.50 |
| SPL120 | 1/4" | 3/4" | 1/4″ | 2-1/2" | \$11.50 |
| SPL125 | 1/4" | 1″ | 1/4″ | 3-1/2" | \$14.00 |
| SPL128 | 1/4″ | 1-1/4" | 1/4″ | 4″ | \$17.00 |

MIN. QUANTITIES OF 5 EACH

2 FLUTE UPCUT BALL NOSE

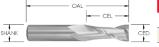
Two flute spiral upcut ball nose. Used for round bottom cuts, carving, fluting and 3D modeling. Used for natural wood, aluminum, wood composites and solid surface.



| PART# | CED | CEL | SHANK | OAL | RAD | PRICE |
|---------|------|------|-------|--------|-------|---------|
| SBNU125 | 1/8″ | 1/2″ | 1/4″ | 2″ | 1/16" | \$14.46 |
| SBNU250 | 1/4″ | 3/4″ | 1/4″ | 2-1/2" | 1/8″ | \$13.40 |

2 FLUTE UPCUT BITS

Two flute upcut spiral tools produce a cleaner bottom edge finish and improve chip evacuation. Leaves a smoother bottom edge finish. General purpose applications. Recommended for solid surface, wood composites and natural wood.

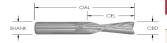


| PART# | CED | CEL | SHANK | OAL | PRICE |
|--------|-------|--------|-------|--------|---------|
| SRU103 | 1/8" | 1/2" | 1/4" | 2″ | \$9.27 |
| SRU110 | 3/16" | 3/4" | 1/4″ | 2″ | \$9.27 |
| SRU118 | 1/4″ | 3/4" | 1/4″ | 2-1/2" | \$8.94 |
| SRU120 | 1/4″ | 1″ | 1/4″ | 2-1/2" | \$9.16 |
| SRU137 | 3/8″ | 1-1/4" | 3/8" | 3″ | \$14.99 |
| SRU155 | 1/2″ | 1-1/4" | 1/2″ | 3″ | \$23.71 |
| SRU160 | 1/2″ | 1-5/8" | 1/2″ | 3-1/2" | \$25.07 |
| SRU165 | 1/2″ | 2″ | 1/2″ | 4″ | \$30.52 |

MIN. QUANTITIES OF 5 EACH

2 FLUTE DOWNCUT BITS

Two flute downcut spiral tools leave a smooth top edge cut. Downcut forces assist holding down material during use. General purpose applications. Recommended for solid surface, wood composites and natural wood.

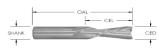


| PART# | CED | CEL | SHANK | OAL | PRICE |
|--------|-------|--------|-------|--------|---------|
| SRD203 | 1/8" | 1/2" | 1/4" | 2″ | \$9.27 |
| SRD210 | 3/16" | 3/4" | 1/4″ | 2″ | \$9.27 |
| SRD218 | 1/4″ | 3/4" | 1/4″ | 2-1/2" | \$8.94 |
| SRD220 | 1/4″ | 1″ | 1/4″ | 2-1/2" | \$9.16 |
| SRD237 | 3/8" | 1-1/4" | 3/8" | 3″ | \$14.99 |
| SRD255 | 1/2″ | 1-1/4" | 1/2" | 3″ | \$23.71 |
| SRD260 | 1/2″ | 1-5/8" | 1/2" | 3-1/2" | \$25.07 |
| SRD265 | 1/2″ | 2″ | 1/2″ | 4″ | \$30.52 |

MIN. QUANTITIES OF 5 EACH

2 FLUTE DOWNCUT BITS - MD

Two flute downcut spiral tools leave a smooth top edge cut. Downcut forces assist holding down material during use. General purpose applications. Recommended for solid surface, wood composites and natural wood.



| PART# | CED | CEL | SHANK | OAL | PRICE |
|----------|------|--------|-------|--------|---------|
| SRD220MD | 1/4″ | 1″ | 1/4" | 2-1/2" | \$12.00 |
| SRD237MD | 3/8" | 1-1/4" | 3/8″ | 3″ | \$22.00 |
| SRD255MD | 1/2" | 1-1/4" | 1/2″ | 3″ | \$32.00 |

Bulk Buy Sale No Discount Off Prices

2+2 COMPRESSIONS

Two flute compression spiral used to cut double sided laminated material and natural wood material to improve the finish of upper and lower material edges.

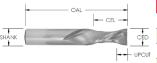


| PART# | CED | CEL | SHANK | OAL | UPCUT | PRICE |
|--------|------|--------|-------|--------|-------|---------|
| SUD448 | 1/4″ | 1″ | 1/4" | 2-1/2" | 3/16" | \$14.56 |
| SUD550 | 3/8″ | 1-1/4" | 3/8" | 3″ | 3/8" | \$23.42 |
| SUD551 | 3/8″ | 1-1/4" | 3/8" | 3″ | 3/16" | \$23.42 |
| SUD555 | 1/2″ | 1-1/4" | 1/2" | 3″ | 5/16" | \$30.62 |
| SUD565 | 1/2″ | 1-5/8" | 1/2" | 3-1/2" | 5/16" | \$30.62 |
| SUD573 | 1/2″ | 2″ | 1/2" | 4″ | 5/16" | \$42.95 |

MIN. QUANTITIES OF 5 EACH

2+2 COMPRESSIONS - MD

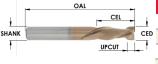
Two flute compression spiral used to improve the finish of upper and lower material edges. This MD series is used when "extended life" is needed for cutting adhesive and abrasive material. Recommended for double sided laminated and veneered material.



| PART # | CED | CEL | SHANK | OAL | UPCUT | PRICE |
|----------|------|--------|-------|--------|-------|---------|
| SMDUD550 | 3/8" | 1-1/4" | 3/8" | 3″ | 3/8" | \$26.02 |
| SMDUD551 | 3/8" | 1-1/4″ | 3/8″ | 3″ | 3/16" | \$26.02 |
| SMDUD555 | 1/2" | 1-1/4" | 1/2" | 3″ | 5/16" | \$34.88 |
| SMDUD565 | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 5/16" | \$40.33 |

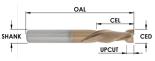
MIN. QUANTITIES OF 5 EACH

2+2 COMPRESSION MD SERIES MOAB-PLUS COATING



| PART # | CED | CEL | SHANK | OAL | UPCUT | PRICE |
|------------|------|--------|-------|-----|-------|---------|
| HMDUD539 | 3/8" | 7/8" | 3/8" | 3″ | 3/16" | \$37.25 |
| HMDUD551-1 | 3/8" | 1″ | 3/8" | 3″ | 3/16" | \$37.25 |
| HMDUD551 | 3/8" | 1-1/4" | 3/8" | 3″ | 3/16" | \$37.25 |
| HMDUD550 | 3/8" | 1-1/4" | 3/8" | 3″ | 3/8" | \$37.25 |
| HMDUD555 | 1/2" | 1-1/4" | 1/2" | 3″ | 5/16" | \$46.09 |

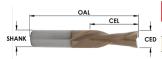
2+2 COMPRESSION HD SERIES MOAB-PLUS COATING



| PART # | CED | CEL | SHANK | OAL | UPCUT | PRICE |
|----------|------|--------|-------|-----|-------|---------|
| HHDUD545 | 3/8" | 1″ | 3/8" | 3″ | 3/16" | \$39.78 |
| HHDUD551 | 3/8" | 1-1/4" | 3/8″ | 3″ | 3/16" | \$39.78 |
| HHDUD550 | 3/8" | 1-1/4" | 3/8″ | 3″ | 3/8″ | \$39.78 |
| HHDUD555 | 1/2" | 1-1/4" | 1/2″ | 3″ | 5/16" | \$53.67 |

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2 FLUTE SPIRAL DOWNCUT MD SERIES MOAB-PLUS COATING



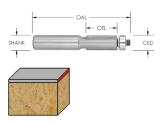
| PART # | CED | CEL | SHANK | OAL | PRICE |
|----------|------|--------|-------|-----|---------|
| HRD237MD | 3/8" | 1-1/4" | 3/8" | 3″ | \$29.04 |
| HRD255MD | 1/2″ | 1-1/4" | 1/2" | 3″ | \$40.71 |

2 FLUTE SPIRAL UPCUT MD SERIES MOAB-PLUS COATING



| PART# | CED | CEL | SHANK | OAL | PRICE |
|----------|------|--------|-------|-----|---------|
| HRU137MD | 3/8" | 1-1/4" | 3/8" | 3″ | \$29.04 |
| HRU155MD | 1/2" | 1-1/4" | 1/2″ | 3″ | \$41.71 |

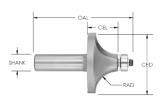
FLUSH TRIM (2 FLUTE)



| PART# | CED | CEL | SHANK | OAL | PRICE |
|--------|------|------|-------|--------|---------|
| SE2400 | 3/8" | 1″ | 1/4" | 2-3/4" | \$7.61 |
| SE2401 | 3/8″ | 1/2" | 1/4″ | 2-1/4" | \$7.61 |
| SE2402 | 1/2″ | 1″ | 1/4″ | 2-3/4" | \$7.61 |
| SE2403 | 1/2″ | 1/2" | 1/4″ | 2-3/8" | \$7.61 |
| SE2405 | 1/2″ | 1″ | 1/2" | 3-1/8" | \$7.61 |
| SE2408 | 1/2″ | 2″ | 1/2″ | 4-1/8" | \$13.91 |

MIN. QUANTITIES OF 5 EACH

ROUNDOVER BITS



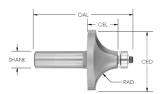
| PART# | CED | CEL | SHANK | RADIUS | PRICE |
|---------|--------|------|-------|--------|---------|
| SE2000A | 5/8" | 1/4″ | 1/4″ | 1/16" | \$11.27 |
| SE2000C | 3/4" | 1/2" | 1/4″ | 1/8" | \$11.27 |
| SE2001 | 1″ | 1/2" | 1/4″ | 1/4" | \$11.72 |
| SE2003 | 1-1/4" | 5/8" | 1/4″ | 3/8" | \$12.73 |
| SE2004 | 1-1/2" | 3/4" | 1/4″ | 1/2" | \$15.88 |



Use SBE115 Bearing and SDS115 Dust Shield * Use SBE120 Bearing and SDS120 Dust Shield

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ROUNDOVER BITS



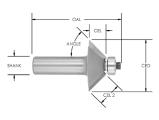
| PART# | CED | CEL | SHANK | RADIUS | PRICE |
|--------|--------|------|-------|--------|---------|
| SE2006 | 1″ | 1/2" | 1/2" | 1/4″ | \$11.72 |
| SE2008 | 1-1/4" | 5/8" | 1/2″ | 3/8" | \$12.73 |
| SE2009 | 1-1/2" | 3/4" | 1/2″ | 1/2" | \$15.88 |

Use SBE115 Bearing and SDS115 Dust Shield * Use SBE120 Bearing and SDS120 Dust Shield

MIN. QUANTITIES OF 5 EACH



CHAMFER - 45°

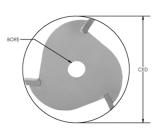


| PART# | CEL | SHANK | DEPTH | DEGREE | PRICE |
|--------|------|-------|-------|--------|---------|
| SE2302 | 5/8" | 1/4″ | 7/16" | 45° | \$12.97 |
| SE2305 | 5/8" | 1/2″ | 7/16" | 45° | \$12.97 |

Use SBE115 Bearing - MIN. QUANTITIES OF 5 EACH



3 WING SLOT CUTTER



| PART # | CED | KERF (Decimal) | KERF (Fraction) | BORE | PRICE |
|---------|--------|-------------------|--------------------|-------|--------|
| SL062-3 | 1-7/8" | .062″ | 1/16″ | 5/16" | \$7.27 |
| SL080-3 | 1-7/8" | .080″ | n/a | 5/16" | \$7.27 |
| SL093-3 | 1-7/8" | .093" | 3/32" | 5/16" | \$7.52 |
| SL125-3 | 1-7/8" | .125″ | 1/8″ | 5/16" | \$7.58 |
| SL157-3 | 1-7/8" | .156″ | 5/32" | 5/16" | \$7.77 |
| SL187-3 | 1-7/8" | .187″ | 3/16" | 5/16" | \$8.94 |
| SL250-3 | 1-7/8" | .250″ | 1/4″ | 5/16" | \$9.66 |

Special sizes available, call for a quote.

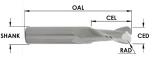
SOLID CARBIDE BITS

CHAMFER 2+2 COMPRESSION BITS



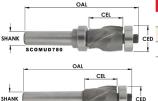
| PART # | CED | CEL | SHANK | OAL |
|-----------|------|------|-------|-----|
| CMDUD350 | 3/8" | 1/2" | 1/2" | 3″ |
| CMDUD375 | 3/8" | 3/4" | 1/2" | 3″ |
| CHDUD8350 | 3/8" | 1/2" | 1/2" | 3″ |
| CHDUD8375 | 3/8″ | 3/4" | 1/2" | 3″ |

COVE NOSE SPIRAL BIT



| PART# | CED | CEL | SHANK | OAL | RADIUS |
|--------|------|--------|-------|-----|--------|
| SCN118 | 1/4″ | 3/4" | 1/4" | 3″ | 1/16" |
| SCN135 | 3/8″ | 1″ | 3/8″ | 3″ | 3/32" |
| SCN155 | 1/2" | 1-1/4" | 1/2″ | 3″ | 1/8″ |

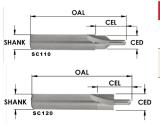
FLUSH TRIM BITS



| | PART# | CED | CEL | SHANK | OAL | BEARING |
|---|-----------|------|--------|-------|----------|-------------------|
| | SFTUD780 | 7/8" | 1-1/8" | 1/2" | 3-15/16" | SBE124 |
| D | STMUD780 | 7/8″ | 1-1/8" | 1/2" | 3-3/8" | SBE129 |
| | SCOMUD780 | 7/8″ | 1-1/8" | 1/2 | 3-15/16" | SBE124 and SBE129 |



SOLID CARBIDE WOOD SCREW SLOT BITS



| PART # | CED | CEL | SHANK | OAL | USE |
|--------|-------|--------|-------|-----|------------------------------------|
| SC110 | 7/16″ | 15/16″ | 1/2″ | 3″ | #8 Bugle-Head Round Wood Screws |
| SC120 | 1/2″ | 15/16" | 1/2″ | 3″ | #8 Washer Round Wood Screws |

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High Performance Cutting Tools

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